

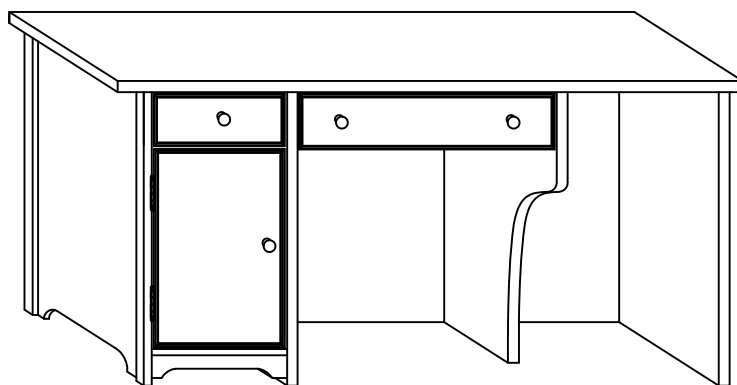
# HOME DECORATORS COLLECTION

BF-22424 OXFORD COLLECTION WORKSTATION---MAIN DESK

INV#68616

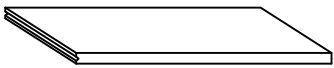
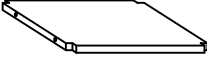
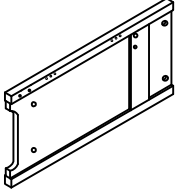
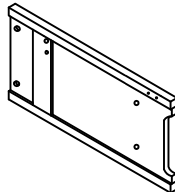
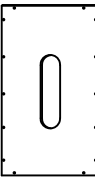
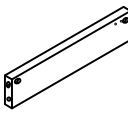
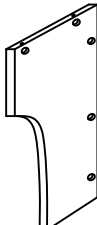

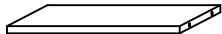
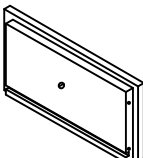
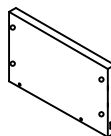
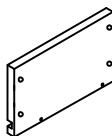
## ASSEMBLY INSTRUCTIONS

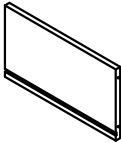


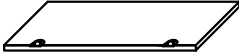
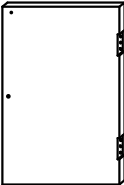
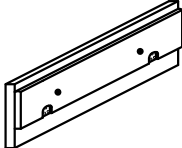
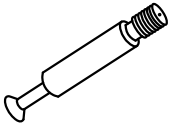


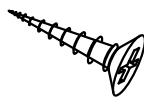



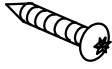
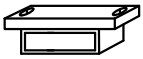



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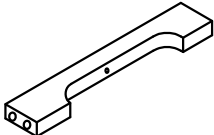
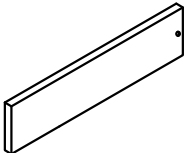
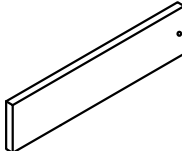
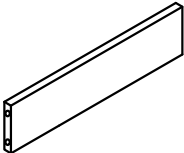
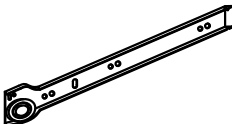
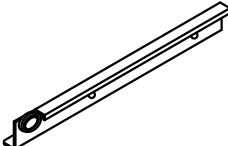
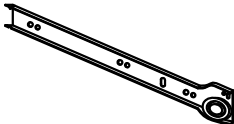
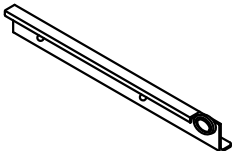

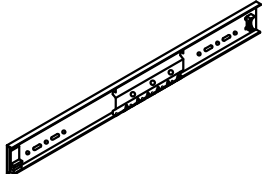
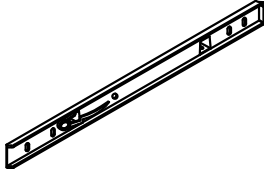
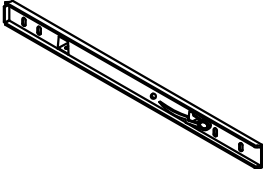



Thank you for purchasing this quality product. Be sure to check all packing material carefully for small parts, which may have come loose inside the carton during shipment. Count all parts and material hardware, then compare with parts list to be sure all parts are present. If any parts are missing or damaged, phone, fax, or mail to our Customer Service Department for efficient and speedy service. Please indicate the model number and code letter of part(s) needed.

IMPORTANT NOTE: Follow instructions listed below in proper sequence as numbered to assure fast, easy and correct assembly.

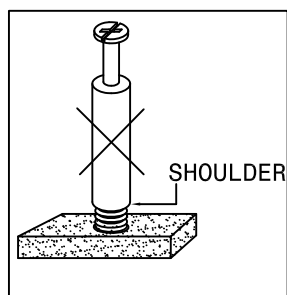
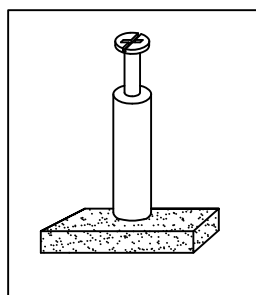
PARTS LIST		
<p>A</p>  <p>TOP PANEL-1PC</p>	<p>B</p>  <p>BOTTOM PANEL-1PC</p>	<p>C</p>  <p>LEFT SIDE PANEL-1PC</p>
<p>D</p>  <p>RIGHT SIDE PANEL-1PC</p>	<p>E</p>  <p>BACK PANEL-1PC</p>	<p>F</p>  <p>ACROSS PANEL-1PC</p>
<p>G</p>  <p>STAND PANEL-1PC</p>	<p>H</p>  <p>SIDE PANEL-1PC</p>	<p>I</p>  <p>ACROSS PANEL-1PC</p>
<p>J</p>  <p>DRAWER PANEL FRONT-1PC</p>	<p>K</p>  <p>RIGHT DRAWER SIDE PANEL-1PC</p>	<p>L</p>  <p>LEFT DRAWER SIDE PANEL-1PC</p>

M  DRAWER PANEL BACK-1PC	N  DRAWER PANEL BOTTOM-1PC	O  BACK PANEL-1PC
P  KEYBOARD PANEL-1PC	Q  DOOR PANEL-1PC	R  FRONT PANEL-1PC
S  CAM-BOLTS-30CS	T  CAM-LOCKS-30PCS	U 6mm × 1 "  SCREWS-17PCS
V 8mm × 1 "  SCREW-1PC	W  FEMALE MAGNETS-2PCS	X  KNOBS-4PCS
Y  HINGES-2PCS	Z 6mm × 1/2 "  SCREWS-18PCS	A1  MAGNETS-2PCS
B1  DOWELS-8PCS	C1 8mm × 5/8 "  SCREWS-4PCS	D1 5mm × 1/2 "  SCREWS-14PCS

<p>E1      6mm × 1/2"</p>  <p>SCREWS-12PCS</p>	<p>F1</p>  <p>HINGES-2PCS</p>	<p>G1</p>  <p>CAM-TOOL-1PC</p>
<p>H1</p>  <p>LOW PANEL-1PC</p>	<p>I1</p>  <p>RIGHT KEYBOARD SIDE PANEL-1PC</p>	<p>J1</p>  <p>LEFT KEYBOARD SIDE PANEL-1PC</p>
<p>K1</p>  <p>KEYBOARD BACK PANEL-1PC</p>	<p>L1</p>  <p>LEFT OUTER SLIDE-1PC</p>	<p>M1</p>  <p>LEFT INNER SLIDE-1PC</p>
<p>N1</p>  <p>RIGHT OUTER SLIDE-1PC</p>	<p>O1</p>  <p>RIGHT INNER SLIDE-1PC</p>	<p>P1      6mm × 3/8"</p>  <p>SCREWS-14PCS</p>
<p>Q1</p>  <p>OUTER SLIDES-2PCS</p>	<p>R1</p>  <p>LEFT INNER SLIDE-1PC</p>	<p>S1</p>  <p>RIGHT INNER SLIDE-1PC</p>
<p>T1      6mm × 3/8"</p>  <p>SCREWS-14PCS</p>		

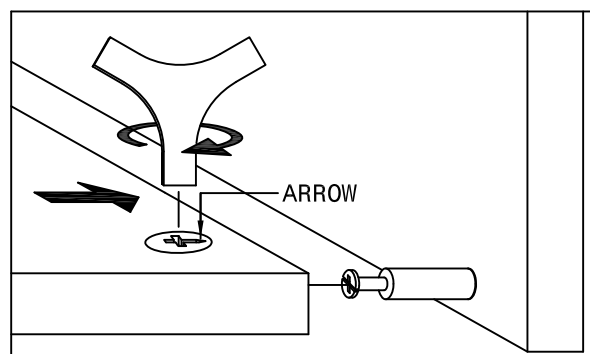
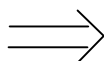
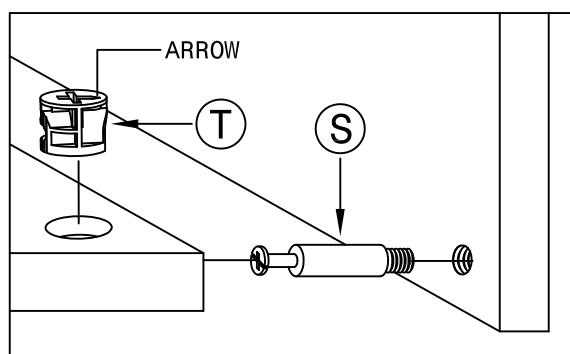
NOTE: THE SURFACE WITH THE STICKER IS THE BACK SIDE.

NOTE: • UPON OPENING, THOROUGHLY CLEAN ALL WOODS SURFACES TO REMOVE DUST AND DIRT THAT MAY HAVE SETTLED ONTO FINISH DURING SHIPMENT. IN ORDER TO PREVENT DAMAGE DURING ASSEMBLY, PLEASE ASSEMBLE THIS ITEM WITH AT LEAST TWO PEOPLE.

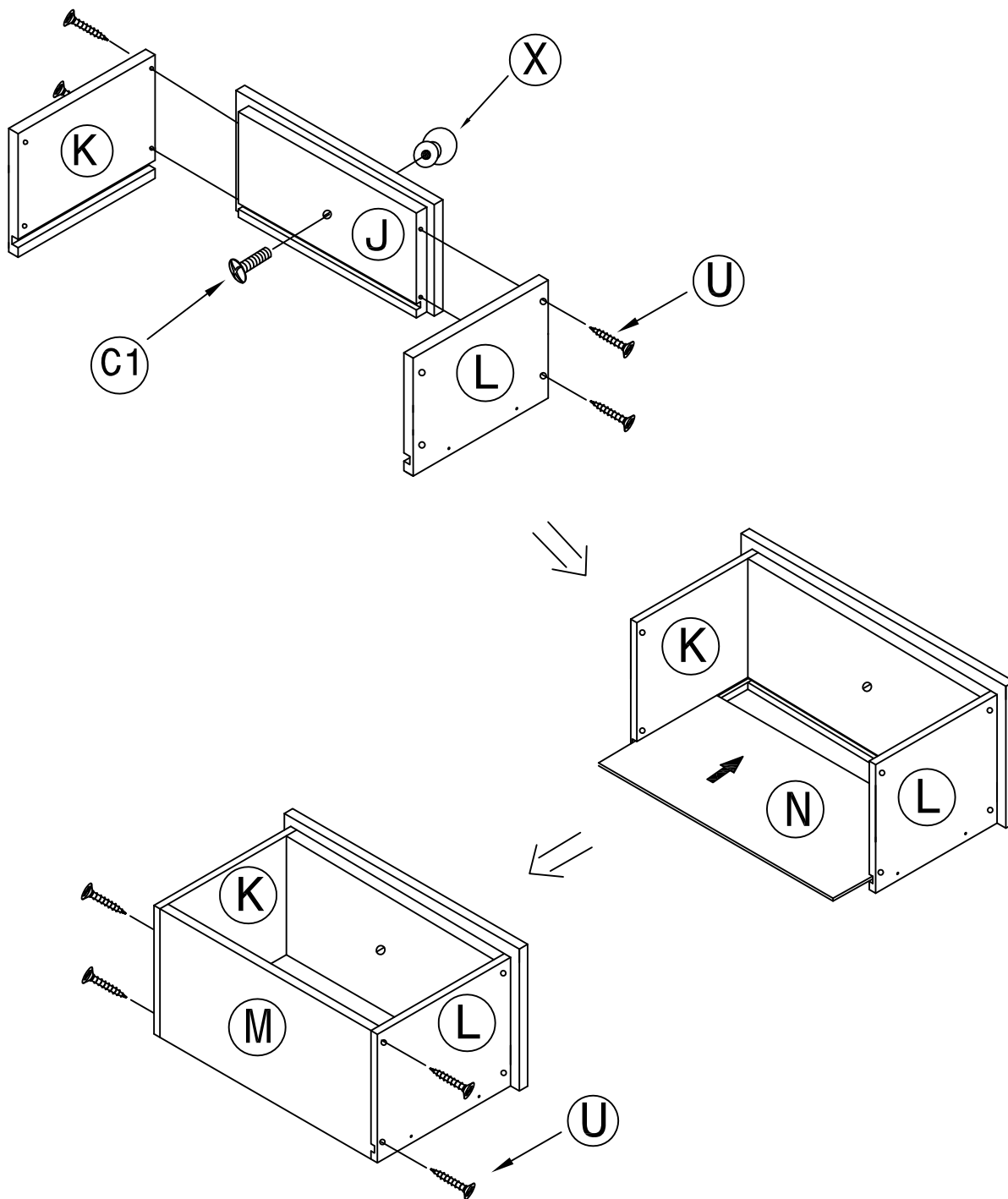


NOTE: TURN THE CAM-BOLT SCREWS UNTIL THEY ARE TIGHT, THE SHOULDER SHOULD BE AGAINST THE SURFACE OF THE PART.

## HOW TO USE THE CAM-TOOL

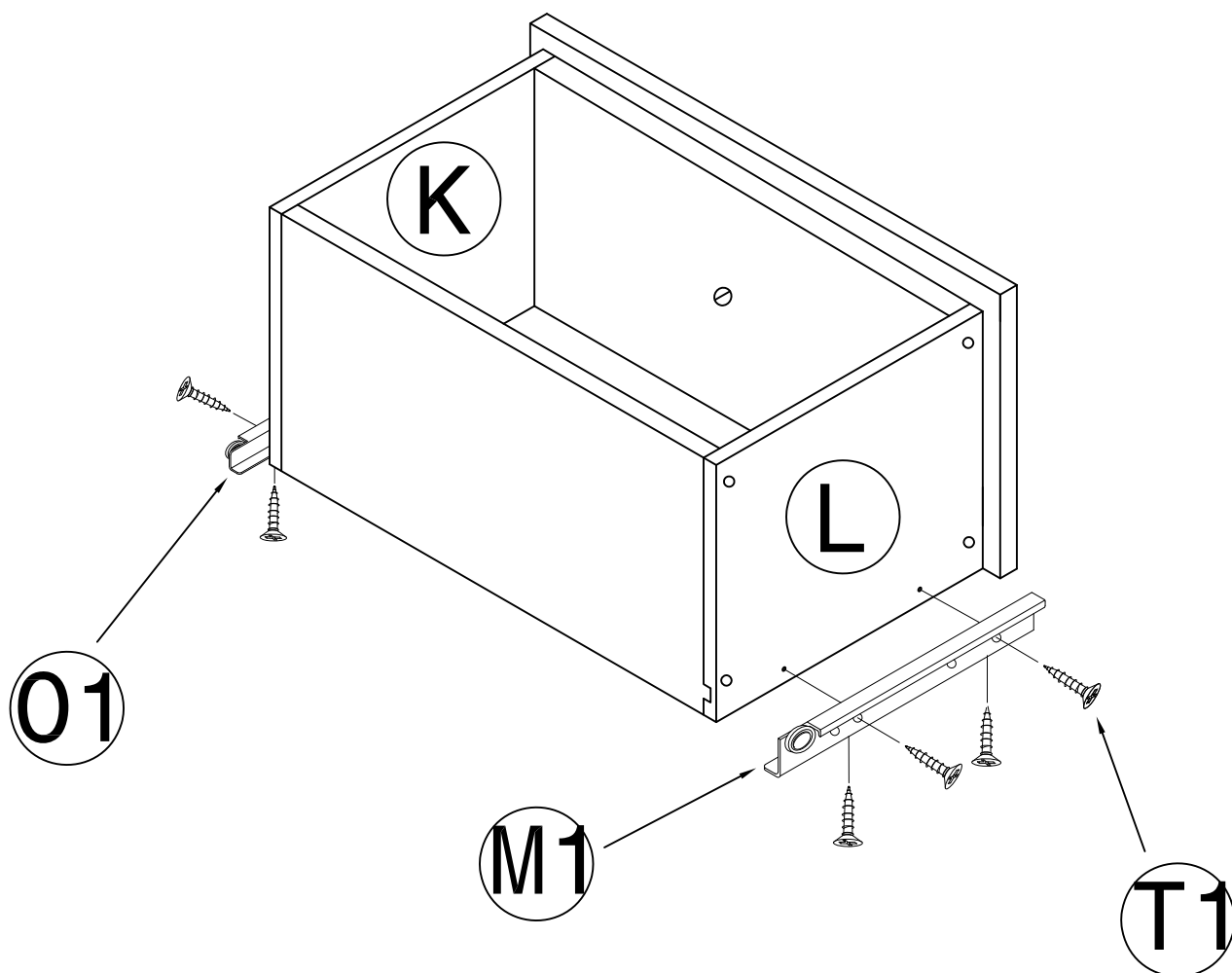


NOTE: • THE ARROWS ON THE HIDDEN CAM-LOCKS SHOULD POINT TO THE CAM-BOLTS



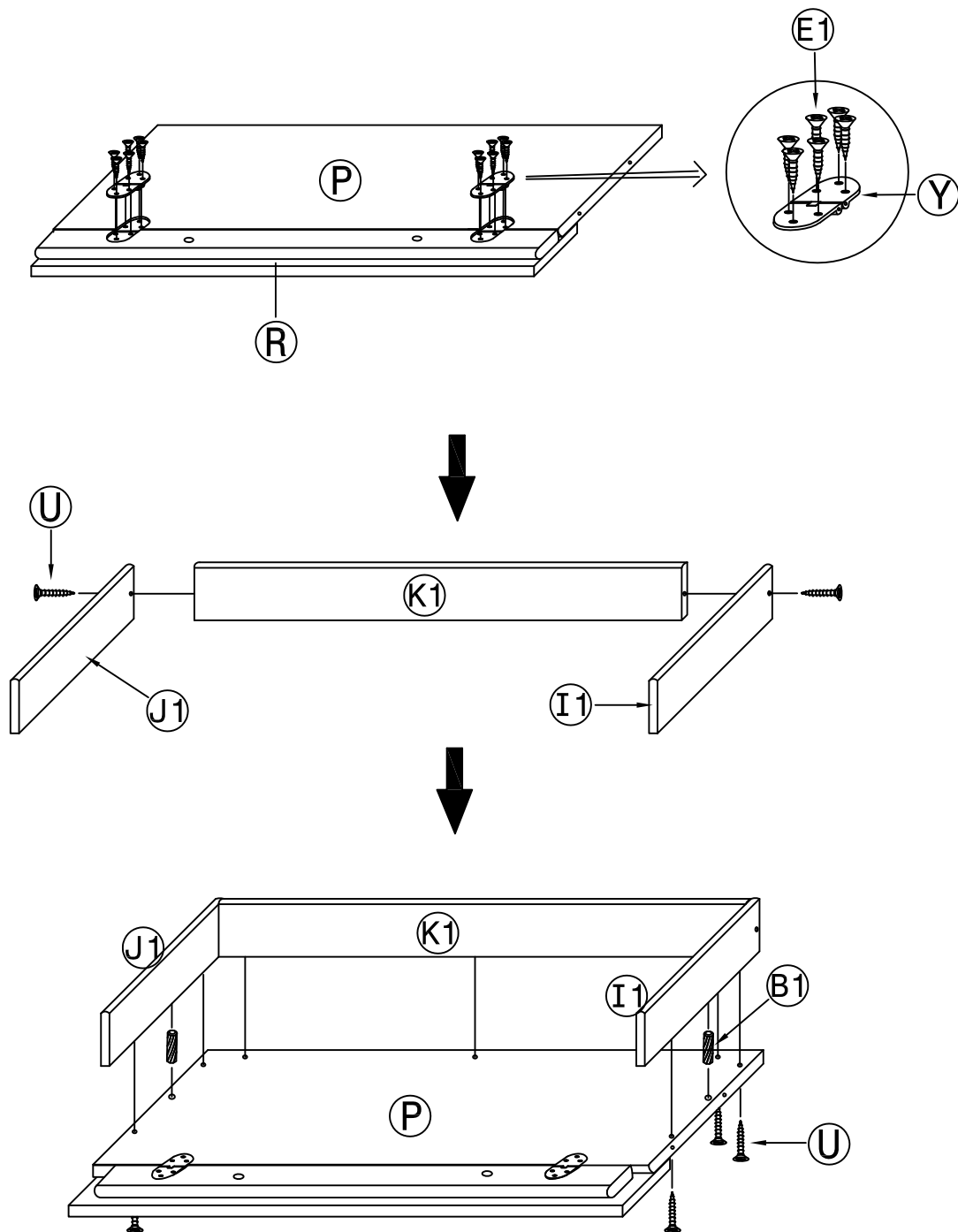
## 1) .ASSEMBLE THE DRAWER.

- ATTACH A KNOB(X) TO DRAWER PANEL FRONT(J) USING 1 SCREW(C1) .
- ATTACH DRAWER PANEL SIDE(K/L) TO DRAWER PANEL FRONT(J) USING 4 SCREWS(U) .
- INSERT THE BOTTOM DRAWER PANEL(N) INTO THE SLOTS IN THE DRAWER PANEL SIDES(K/L) .
- ATTACH THE DRAWER PANEL BACK(M) USING 4 SCREWS(U) .



## 2) .ASSEMBLE THE INNER SLIDES(O1/M1) .

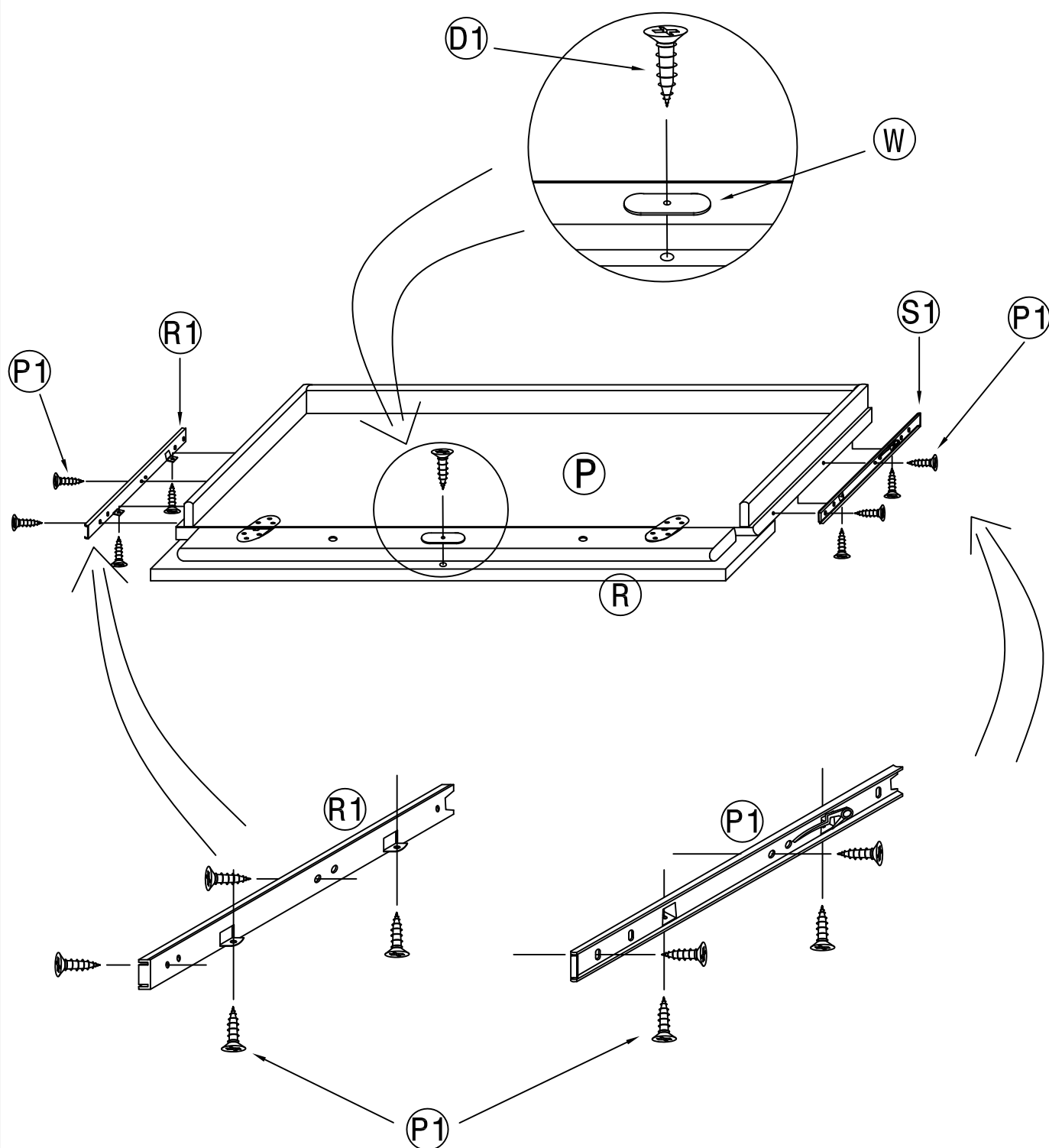
- ATTACH THE INNER SLIDES(O1/M1) TO DRAWER PANEL SIDES(K/L) USING 8 SCREWS(T1) .



### 3) . ASSEMBLE THE KEYBOARD PANEL(P) .

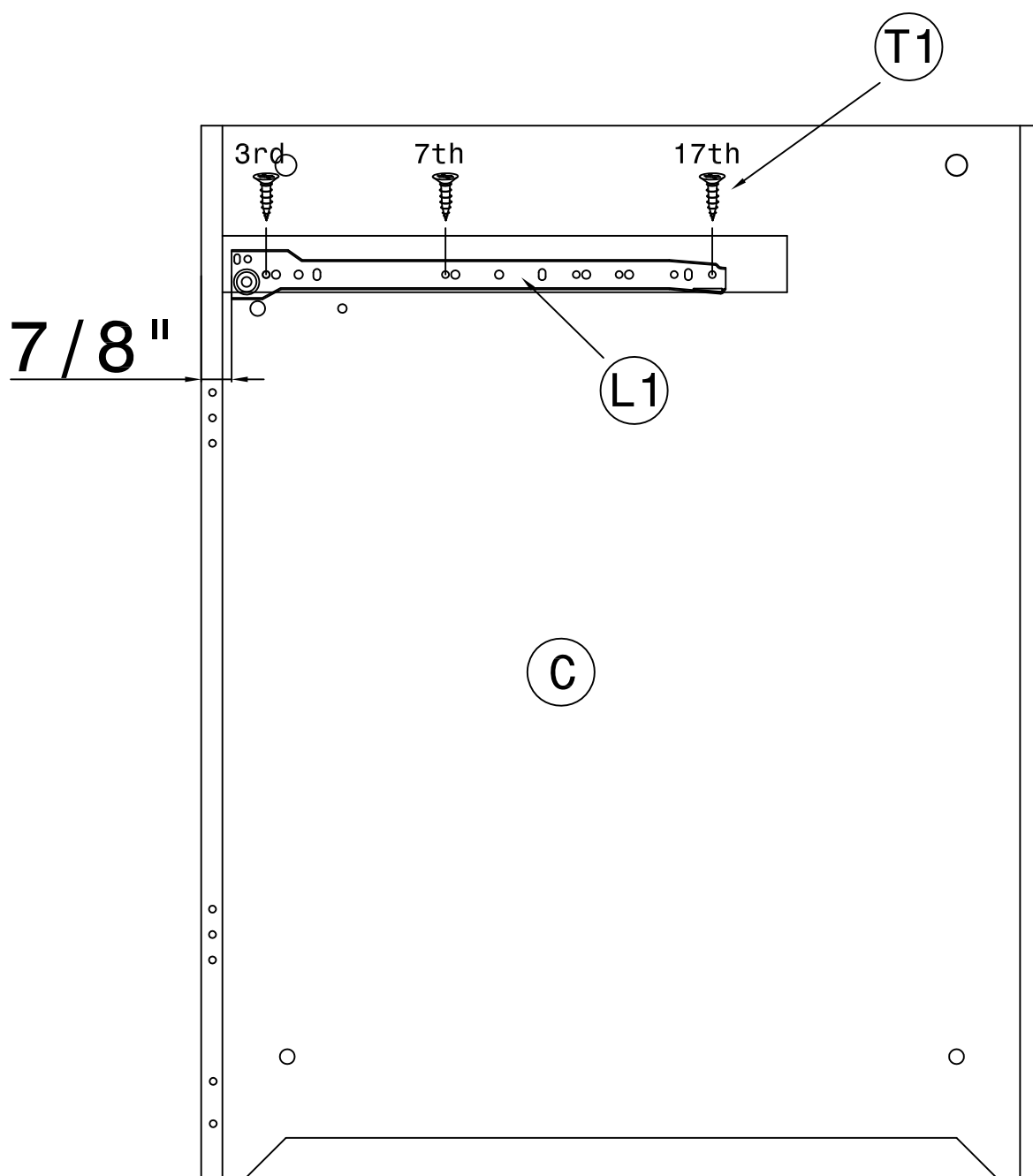
- ATTACH 2 HINGES(Y) TO FRONT PANEL(R) AND KEYBOARD PANEL(P) USING 12 SCREWS(E1) .
- ATTACH THE KEYBOARD SIDE PANEL(I1/J1) TO KEYBOARD BACK PANEL(K1) USING 2 SCREWS(U) .
- INSERT THE 2 DOWELS(B1) INTO THE HOLES IN THE KEYBOARD PANEL(P) .
- ATTACH THE KEYBOARD SIDE/BACK PANEL(I1/J1/K1) TO KEYBOARD PANEL(P) USING 7 SCREWS(U) .





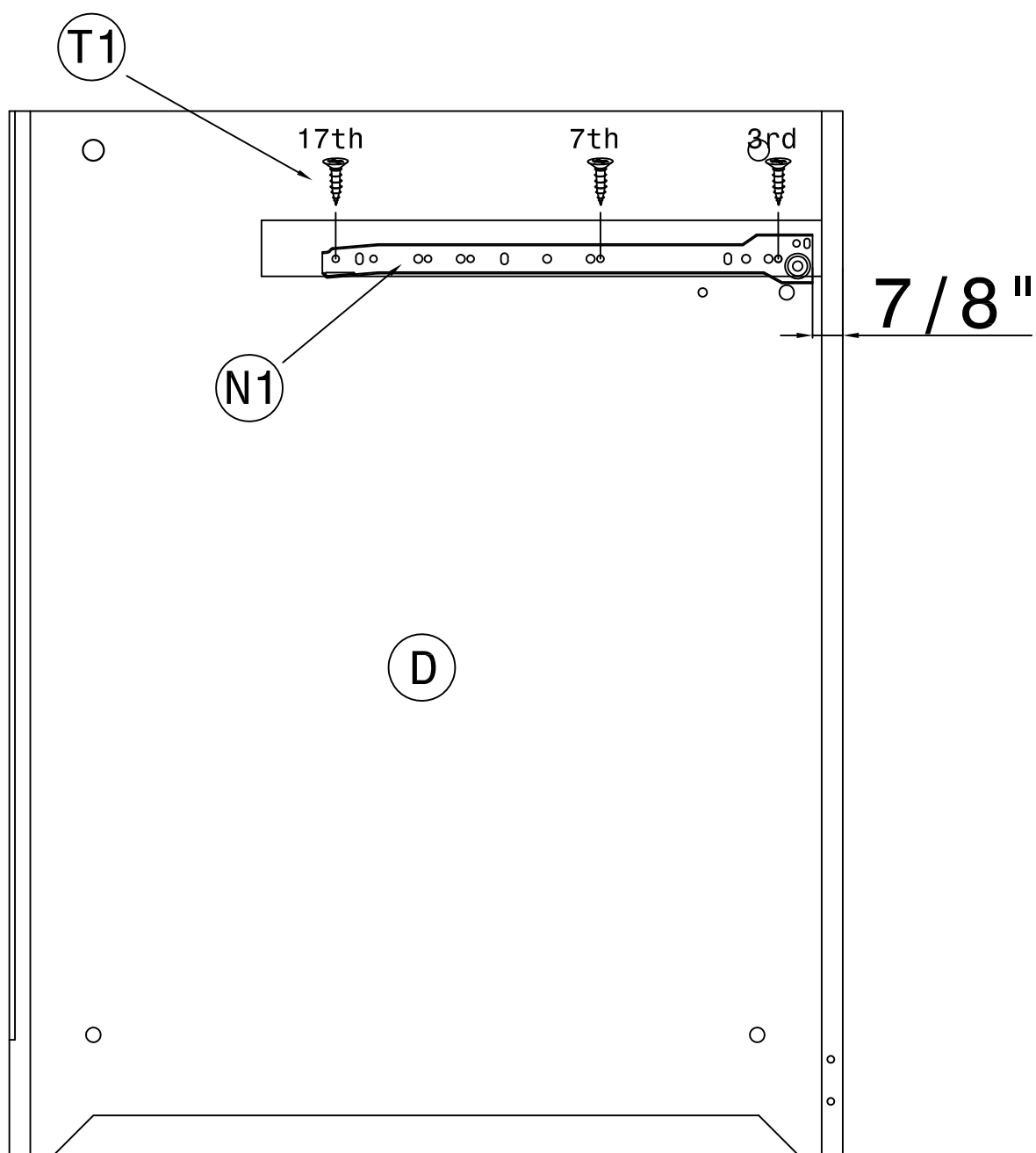
#### 4) .ASSEMBLE THE INNER SLIDES(R1/S1) .

- ATTACH THE INNER SLIDES(R1/S1) TO KEYBOARD PANEL(P) USING 8 SCREWS(P1) .
- ATTACH THE FEMALE MAGNET(W) TO FRONT PANEL(R) USING 1 SCREWS(D1) .



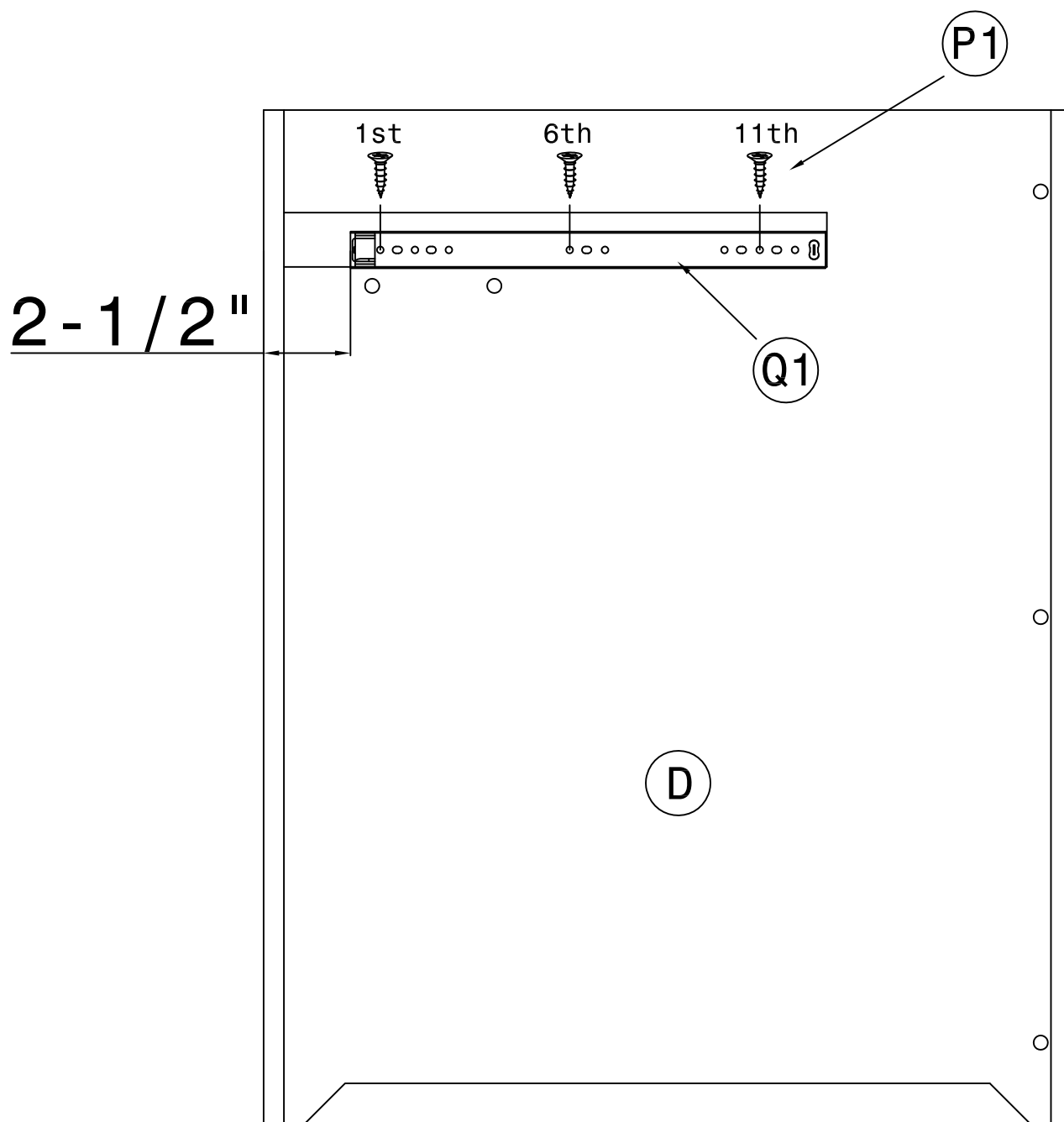
### 5) ASSEMBLE THE LEFT OUTER SLIDE (L1).

- ATTACH THE LEFT OUTER SLIDE (L1) TO LEFT SIDE PANEL (C) USING 3 SCREWS (T1).



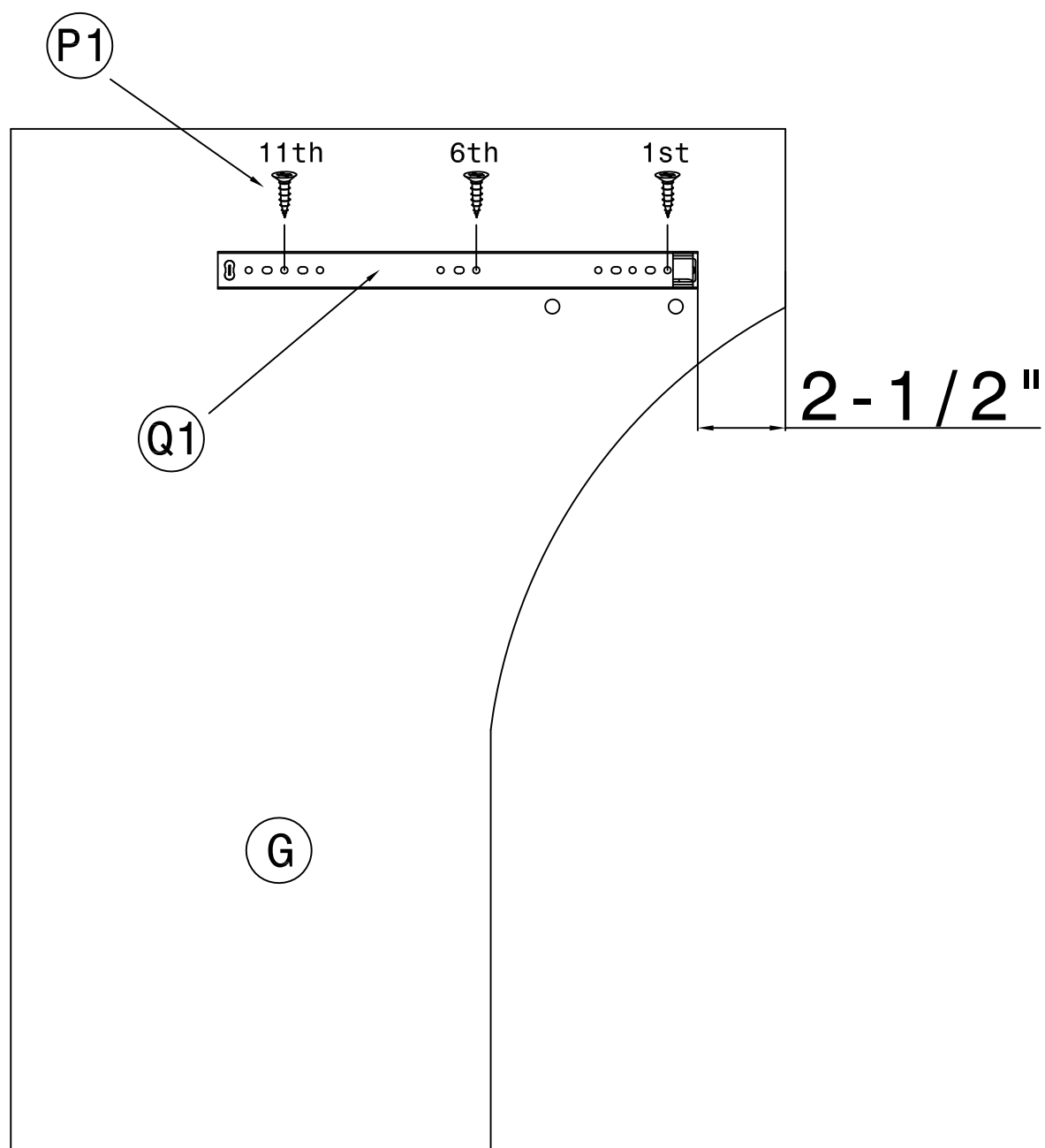
## 6) .ASSEMBLE THE RIGHT OUTER SLIDE(N1) .

- ATTACH THE RIGHT OUTER SLIDE(N1) TO RIGHT SIDE PANEL(D) USING 3 SCREWS(T1) .



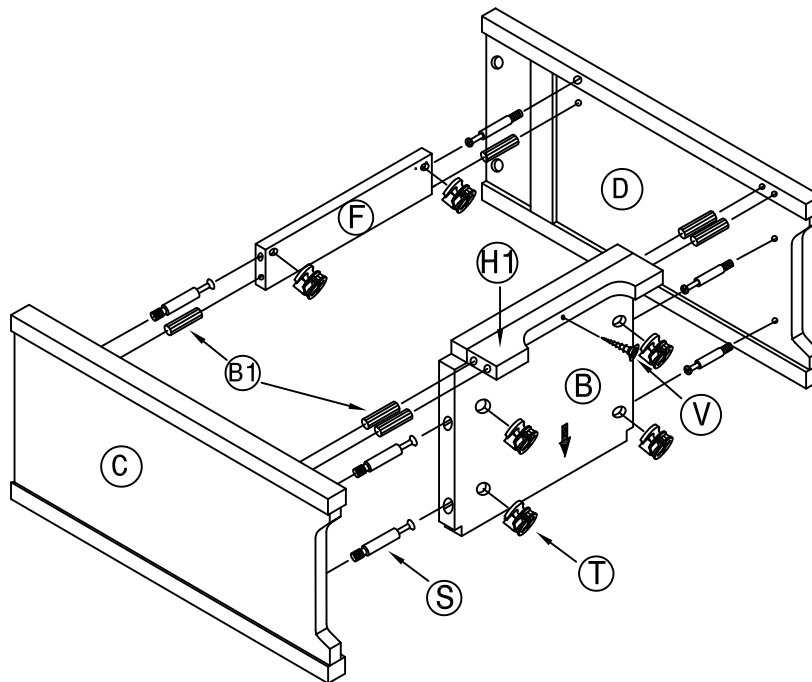
## 7) .ASSEMBLE THE OUTER SLIDE(Q1).

- ATTACH THE OUTER SLIDE(Q1) TO RIGHT SIDE PANEL(D) USING 3 SCREWS(P1).



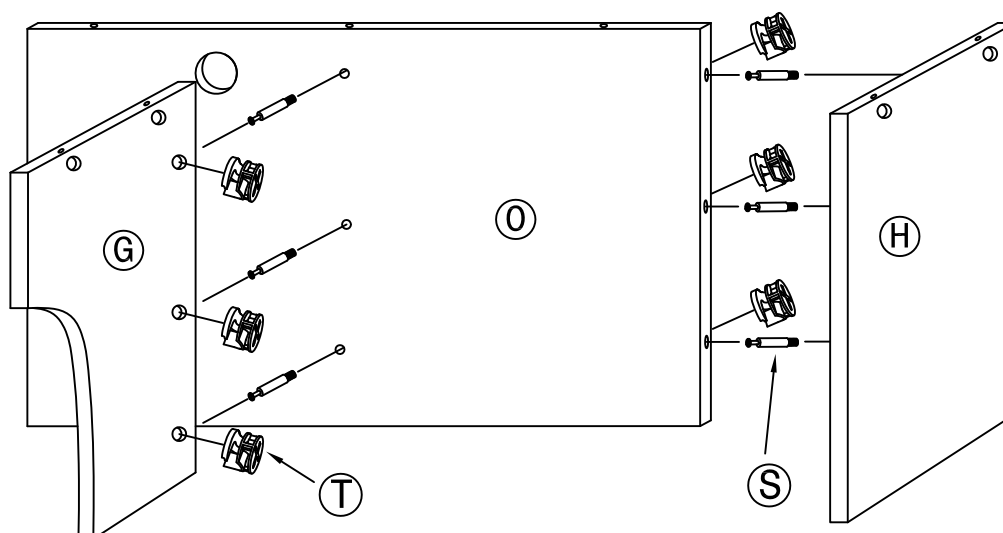
## 8) .ASSEMBLE THE OUTER SLIDE(Q1) .

- ATTACH THE OUTER SLIDE(Q1) TO SIDE PANEL(G) USING 3 SCREWS(P1) .



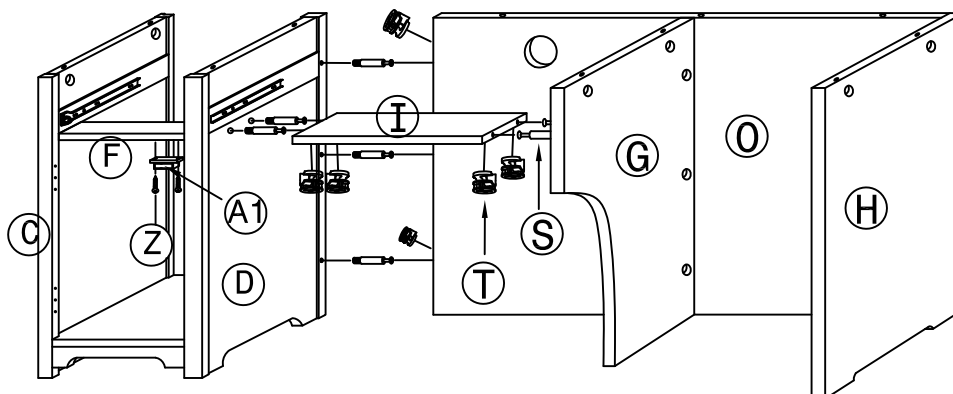
### 9) .ASSEMBLE SIDE PANELS(C/D) .

- ATTACH THE LOW PANEL(H1) TO BOTTOM PANEL(B) USING A SCREW(V) .
- INSERT 6 DOWELS(B1) INTO THE HOLES IN THE PANEL(F/H1) .
- ROTATE THE 6 CAM-BOLTS(S) INTO THE HOLES IN THE SIDE PANEL(C/D) .
- PLACE CAM-BOLTS(S) INTO THE HOLES IN THE PANEL(F/B) AND ATTACH USING 6 CAM-LOCKS(T) .



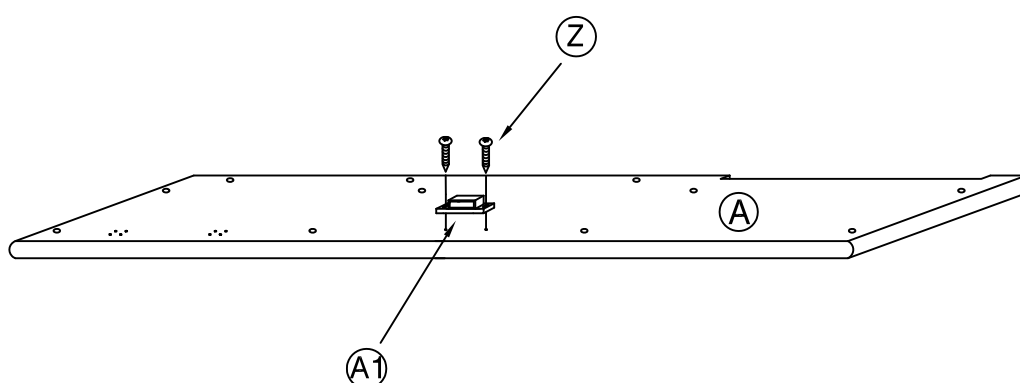
### 10) .ASSEMBLE THE PANEL(G/H) .

- ROTATE THE 6 CAM-BOLTS(S) INTO THE HOLES IN THE BACK PANEL(O) AND STAND PANEL(H) .
- PLACE CAM-BOLTS(S) INTO THE HOLES IN THE PANEL(G/O) AND ATTACH USING 6 CAM-LOCKS(T) .



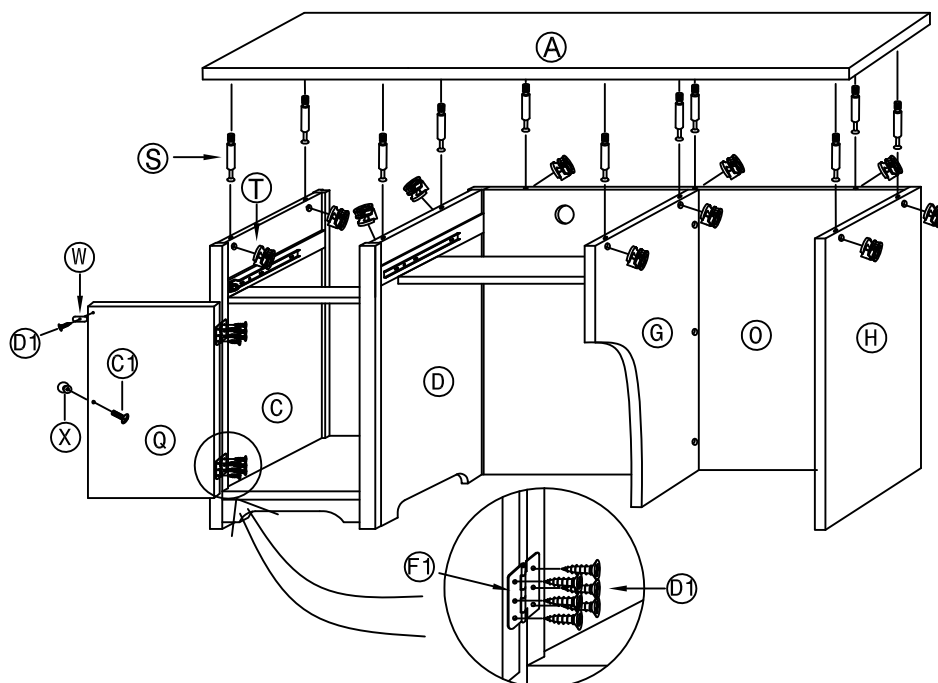
### 11) .ASSEMBLE THE PANEL (O/I) .

- ROTATE 7 CAM-BOLTS(S) INTO THE HOLES IN THE SIDE PANEL(D) AND STAND PANEL (G) .
- PLACE CAM-BOLTS(S) INTO THE HOLES IN THE PANEL (I/O) AND ATTACH USING 7 CAM-LOCKS(T) .
- ATTACH A MAGNET(A1) TO ACROSS PANEL (F) USING 2 SCREWS(Z) .



### 12) .ASSEMBLE THE SMALL MAGNET (A1) .

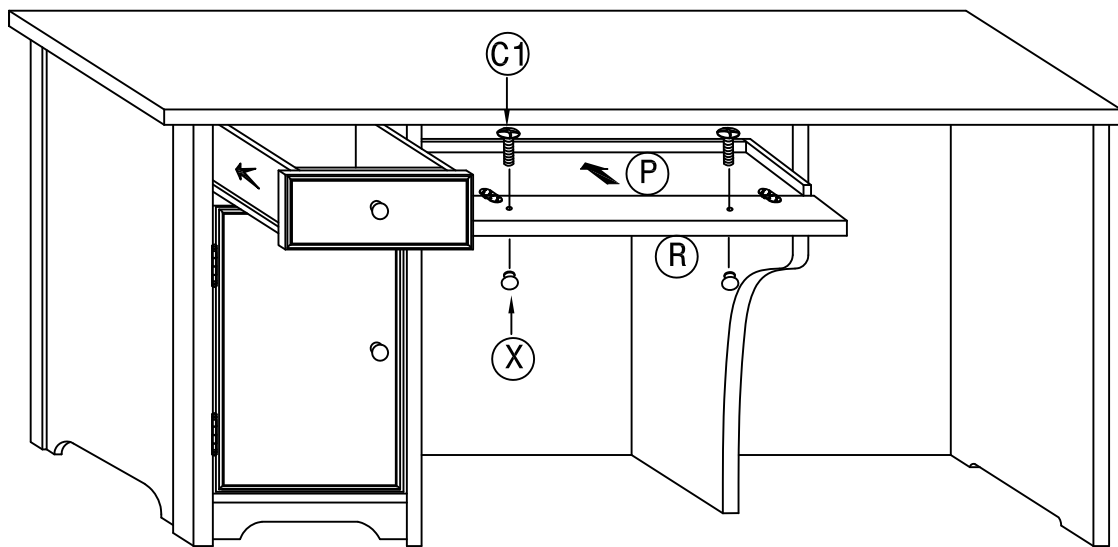
- ATTACH THE MAGNET (A1) TO TOP PANEL (A) USING 2 SCREWS (Z) .



### 13) .ASSEMBLE THE PANEL (A/Q) .

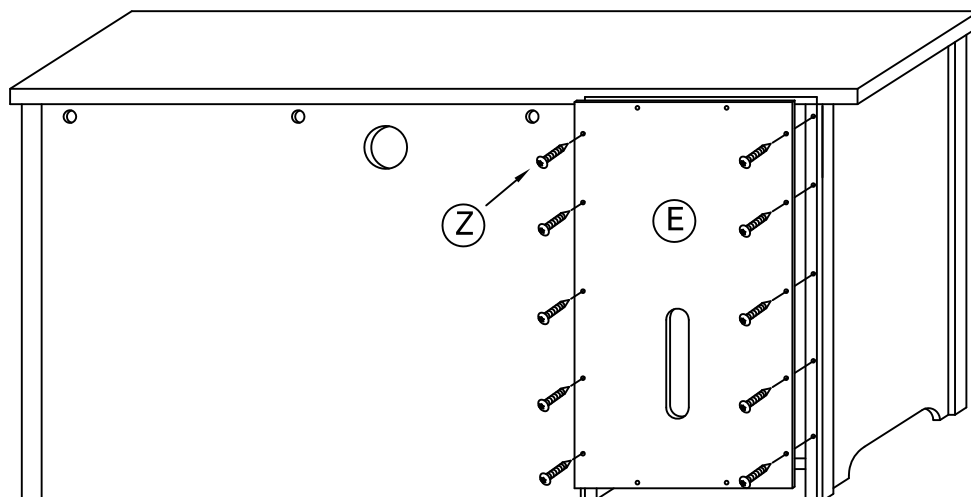
- ATTACH A FEMALE MAGNET(W) TO DOOR(Q) USING 1 SCREW(D1) .
- ATTACH A KNOB(X) TO DOOR(Q) USING 1 SCREW(C1) .
- ATTACH 2 HINGES(F1) TO PANEL(C/Q) USING 12 SCREWS(D1) .
- ROTATE THE 11 CAM-BOLTS(S) INTO THE HOLES IN THE TOP PANEL(A) .
- PLACE CAM-BOLTS(S) INTO THE HOLES IN THE PANEL(C/D/G/H/O) AND ATTACH USING 11 CAM-LOCKS(T) .





#### 14) ASSEMBLE DRAWER.

- ATTACH 2 KNOBS(X) TO FRONT PANEL(R) USING 2 SCREWS(X) .
- SLIDE THE DRAWER AND KEYBOARE PANEL(P) INTO SLIDES .



#### 15) ASSEMBLE THE BACK PANEL(E) .

- ATTACH BACK PANEL(E) TO TOP/BOTTOM/SIDE PANEL USING 14 SCREWS(Z) .